

# WICO WORLD INVENTION CREATIVITY OLYMPIC

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## Application Form

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<b>*Name of Invention</b>	<b>SYNTHESIS OF BIODEGRADABLE POLYMER FILMS FROM CASSAVA STARCH, PLASTICIZER AND CROSSLINK AGENTS</b>	

<b>* Abstract Of Invention &amp; Photo of invention</b>	<b>Abstracts of Invention</b>
	<p>The traditional plastic materials have a significant negative impact on the environment due to their inability to degrade. Biodegradable polymers are made from natural polymers such as starch, chitosan, and cellulose, however these materials have poor mechanical and thermal properties, restricting their applicability. Some synthetic polymers are biodegradable and easy to customize. Therefore, by combining the individual advantages of starch and synthetic polymers, starch-based completely biodegradable polymers are potential for applications in food packing, biomedical and environmental fields.</p> <p>Then there is the latest progress in making biodegradable polymer films with cassava starch, glycerol as a plasticizer, and adipic acid as a crosslinking agent. The chemical change is discussed and reviewed. Finally, some examples have been given to demonstrate that starch-based biodegradable polymer films are interesting materials for a variety of applications, and that their development is a good way to the consumption of petroleum resources and environmental problems.</p>
	<b>Photo of Invention</b>



**Figure 1.** Reflux Distillation for preparation of polymer films



**Figure 2.** The biodegradable polymer films based starch

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**Tong Thi Thanh Huong**

## SYNTHESIS OF BIODEGRADABLE FILMS FROM CASSAVA STARCH, PLASTICIZER AND CROSSLINK AGENTS

LE BAO KHUE, NGUYEN NGOC HUYEN, NGUYEN BAO CHAU, VU KHANH LINH, NGUYEN HOANG MINH

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### INTRODUCTION

The traditional polymers are convenient, they are widely employed in the life, particularly in packaging.

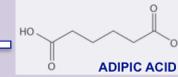
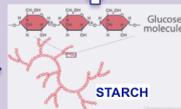
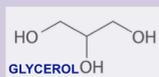
They have a significant negative impact on the environment due to their inability to degrade.



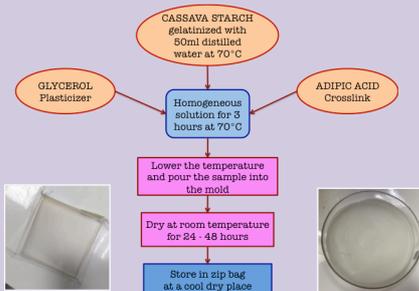
The natural polymers show a high biodegradability

Their mechanical and thermal characteristics are weak.

**BIODEGRADABLE POLYMERS**  
 - Good mechanical properties  
 - Good biodegradable

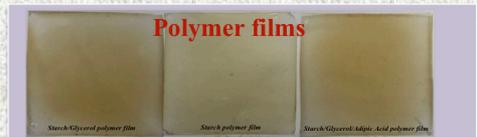


### EXPERIMENTS

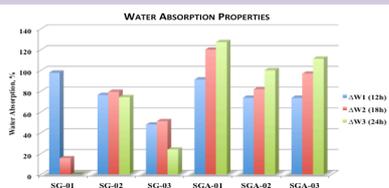


Sample	Component		
	Starch (g)	Glycerol (g)	Adipic Acid, %
SG-01	3	3	0
SG-02	3	2	0
SG-03	3	1	0
SGA-01	3	2	2
SGA-02	3	2	1.5
SGA-03	3	2	1.25

### Polymer films



### RESULTS

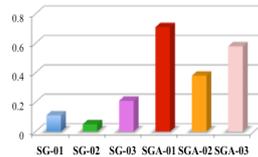


Decomposition of polymer film		
Performance conditions	Decomposition Time, ΔW, %	
	10 days	20 days
Dry air environment	-2.46	-4.06
Wastewater environment	-100	-100
Moist soil environment	-17.16	-38.77
Aerobic waste environment	-34.38	-72.59
Anaerobic waste environment	-25.98	-56.51

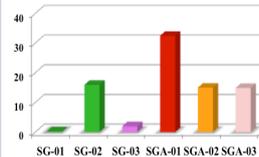


### Mechanical Properties

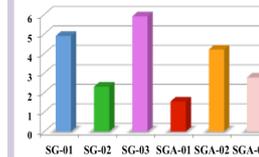
#### TENSILE STRENGTH RM (MPa)



#### ELONGATION ε-FMAX (%)



#### MODULUS OF ELASTICITY E (MPa)



### CONCLUSIONS

- The biopolymer films were prepared from cassava starch
- Polymer films have good properties of water absorption, mechanical properties, and decomposition in different environments.
- Glycerol has performed its role as a plasticizer.
- Adipic acid has connected polymers as crosslink

### REFERENCES

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- Brzoska N, Müller M, Nasir L, Schmid M. Effects of film constituents on packaging- relevant properties of sodium caseinate-based emulsion films. Progress in Org, (2018); 114: 250–258



*CERTIFICATE of*  
**GOLD MEDAL**

is Presented to

**LE BAO KHUE, NGUYEN NGOC HUYEN  
NGUYEN BAO CHAU, VU KHANH LINH  
NGUYEN HOANG MINH**

*in Honor of the Best Presentation and Outstanding  
Creativity and Innovativeness of the Invention Entitled*

**SYNTHESIS OF BIODEGRADABLE POLYMER FILMS  
FROM CASSAVA STARCH, PLASTICIZER AND CROSSLINK AGENTS**

Exhibited at  
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