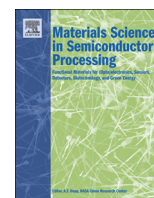




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journal homepage: [www.elsevier.com/locate/mssp](http://www.elsevier.com/locate/mssp)Phase transition of Cu<sub>2</sub>O to CuO nanocrystals by selective laser heatingThi Ha Tran<sup>a</sup>, Viet Tuyen Nguyen<sup>b,c,\*</sup><sup>a</sup> Faculty of General Sciences, Hanoi University of Mining and Geology, Tu Liem, Hanoi, Vietnam<sup>b</sup> Duy Tan University, 182 Nguyen Van Linh, Danang, Vietnam<sup>c</sup> Physics Faculty, Vietnam National University – University of Science, 334 Nguyen Trai, Thanh Xuan, Hanoi, Vietnam

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## ABSTRACT

In this paper, we reported the preparation of CuO nanocrystals by microwave irradiation method. With the aid of suitable surfactants, CuO nanoparticles of uniform size and shape were successfully prepared. The as-prepared nano-products were characterized by different techniques such as X-ray diffraction (XRD), Raman scattering, scanning electron microscopy (SEM), which all confirmed the good quality of the product. However, Raman spectra showed some peaks, which were attributed to impurity phases such as Cu<sub>2</sub>O or Cu(OH)<sub>2</sub>. Post annealing the samples by laser is a good method to convert these phases into pure CuO. Phase transition was observed *in situ* by Raman spectroscopy. After laser treatment process, Raman spectra of the samples showed that the nano-product is single phase and the crystal quality of CuO nanocrystal was improved clearly.

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## 1. Introduction

Cupric oxide (CuO) is a transition metal oxide semiconductor of monoclinic structure. CuO was well-known for applications in catalyst and thermal conducting fields but recently new potential applications of this material such as high temperature superconductivity, lithium ion batteries, sensors and solar cells [1–6] have renewed a great interest from scientists. Furthermore, many interesting properties of CuO, which are enhanced in nanomaterials, make it a hot topic in different science and engineer fields.

Although great progress has been achieved in preparing different nanostructures of cupric oxide, exploring different approaches to seek for a good method to prepare CuO nanostructures still requires much effort from material scientists. A quick, high throughput process to synthesize nanomaterials of high quality at a large scale not only makes it easier to study the properties of the materials but also paves the way to realize the commercial applications. In this paper, we report the fabrication of CuO nanoparticles by a quick process using microwave irradiation. The product has uniform size and shape as well as good quality, as shown by different characterization techniques: X-ray diffraction, Scanning electron and Raman scattering microscopy. The quality of the product can be further improved by post annealing under laser illumination to remove undesired phases from the nanoprodu

## 2. Experiment

The detail process to synthesize CuO nanostructures by microwave method could be found elsewhere [7]. Typically, 50 ml of copper acetate (Merk, 99% purity) 0.2 M was continuously magnetic stirred at constant rate. Meanwhile, 50 ml of 0.4 M NaOH in ethanol (Merk, 99% purity) was added dropwise. In case of using surfactants, suitable amount of polyethylene glycol (PEG) or polyvinyl pyrrolidone (PVP) was dissolved into copper salt solution before reaction with sodium hydroxide. The resulting solution was then heated by microwave irradiation in 10 min at microwave power of 80 W to obtain CuO nano product. A dark precipitation was collected at the end of the heating process. The washing process was repeated several times with distilled water and ethanol to obtain pure product. Finally the product was dried to obtain CuO nanopowder or drop-casted on sodalime glass to obtain thin films of nanocrystals for further characterization. Three CuO nanoparticle samples were prepared without surfactant (M1), with PEG (M2) and PVP (M3) as surfactants.

The particle morphologies and structures of the products were investigated by a scanning electron microscope (SEM 1010-JEOL) and X-ray diffractometer (Bruker-AXS D5005). Raman measurements at room temperature were carried out by using Horiba Jobin Yvon spectrometer with several excitation wavelengths: 632.8 nm-line of He-Ne; 514.5 nm-line of Ar ion and 441.6 nm-line of He-Cd laser.

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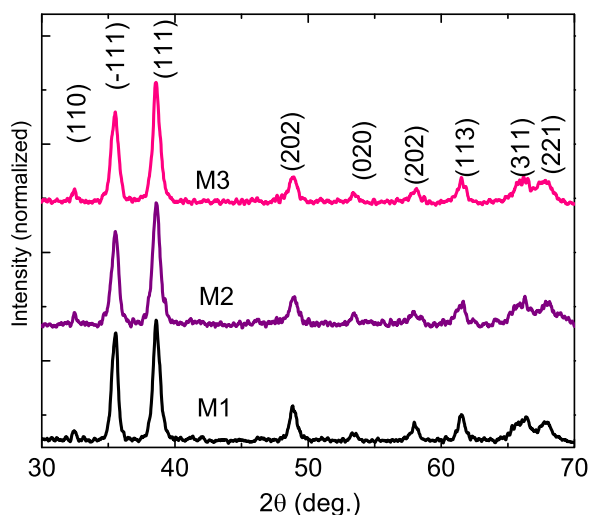


Fig. 1. Xray diffraction patterns of the as-prepared samples.

### 3. Results and discussion

Xray diffraction patterns of the three samples are shown in Fig. 1. To the limitation of XRD measurement, all of the samples show characteristic peaks of CuO without additional peaks of other phases. Clear peaks in the patterns imply that the crystallinity of the nanoproductions is good. Crystal size estimated by using Debye Scherrer formula are 16, 12, 11 nm for the samples prepared without surfactant, with PEG and PVP, respectively.

The influence of surfactants on the morphology of nanoproductions could be observed directly through SEM images of the samples. As can be seen from Fig. 2, particle size is much smaller for the samples prepared with surfactants, especially for sample prepared with PVP. Furthermore, samples prepared with PEG and PVP also show better uniformity in size and shape. The fact that, size of products decreases from around one micron to around one hundred nanometer when using PVP as surfactant, demonstrates the important role of surfactant on the morphology of nanoproductions.

After the nucleation and growth process are completed, the average size of CuO nanoparticles could continue to increase due to agglomeration. As the nanoparticles were agglomerated it is difficult to separate them. In order to obtain product of high quality, it is necessary to stabilize the as-produced nanostructures. There are two main stabilization mechanisms: electrostatic and steric stabilization. While most polymers could only provide steric stabilization, some others show advantages of providing both stabilization mechanisms simultaneously. Many groups had taken advantages of such combination by using certain polymers of high ion density. The ionic nature of the polymer provides the

electrostatic repulsion between nanoparticles while the long polymer chain keeps the nanoparticles away from each other by steric effect. Among the polymers of this kind, PVP is one of the most commonly used as it can be dissolved in both polar and non-polar solvents. The polar amide group in polymeric chain of PVP is readily attached to the surface of nanoparticles to protect them from aggregation by the two stabilization mechanism. The improvement in homogeneity and uniformity of nanoproductions prepared by PVP compared with PEG could be explained by the above understanding on the role of different type of polymer. PEG could mostly provide steric repulsion as it has less ionic nature, which also means that PEG could not produce as strong electrostatic repulsion as PVP.

The following measurements were conducted only on the sample of highest quality (M3). Along with Xray diffraction, Raman spectroscopy, which is a sensitive probe to the local atomic arrangements and vibrations of the materials, has been also widely used to investigate the microstructural nature of the nano-sized materials. Raman scattering also provides useful information about the structures and bonds of materials. In particular for CuO nanomaterial, Raman scattering could help to show the crystallinity of the product or detect the existence of undesired phases such as  $\text{Cu}_2\text{O}$  or  $\text{Cu}(\text{OH})_2$  at a much lower content compared with limit of detection of Xray diffraction measurement. The space group of CuO is  $C_{2h}^6$  with two molecules per primitive cell so the zone center Raman active normal modes of CuO are  $\Gamma_{\text{RA}} = 4A_u + 5B_u + A_g + 2B_g$ . Among these vibration modes, there are three acoustic modes ( $A_u + 2B_u$ ), six infrared active modes ( $3A_u + 3B_g$ ), and three Raman active modes ( $A_g + 2B_g$ ). Three well known Raman bands of CuO are  $A_g$  ( $296 \text{ cm}^{-1}$ ),  $B_{1g}$  ( $346 \text{ cm}^{-1}$ ), and  $B_{2g}$  ( $631 \text{ cm}^{-1}$ ) [8]. Fig. 3 shows Raman spectra of sample M3, taken with three different excitation wavelengths 623.8, 514.5, 441.6 nm. In these spectra,  $A_{1g}$  and  $B_{1g}$  modes of CuO agreed well with other reports for CuO bulk material. No peak shift due to phonon confinement effect was observed because particle size did not reach closed enough to the Bohr exciton radius of CuO, which is quite small, and in the range from 6.6 to 28.7 nm [9]. However, an additional peak appeared at around  $590 \text{ cm}^{-1}$  and convoluted with the  $B_{2g}$  peak of CuO to form a broad band.

From theoretical point of view, the occurrence of defects in a crystalline material can break the translational symmetry of the crystal lattice or totally lost material long range order in the extreme case where material is in glassy or amorphous state. Such these changes will lead to variation in Raman selection rules for perfect crystal and could give rise to the appearance/disappearance of some Raman modes. In fact, these changes are rarely observed experimentally because the density of defect is not enough to make a significant perturbation to the vibration properties of materials. However, oxide of copper is an exception as defect induced vibration modes was reported for this material

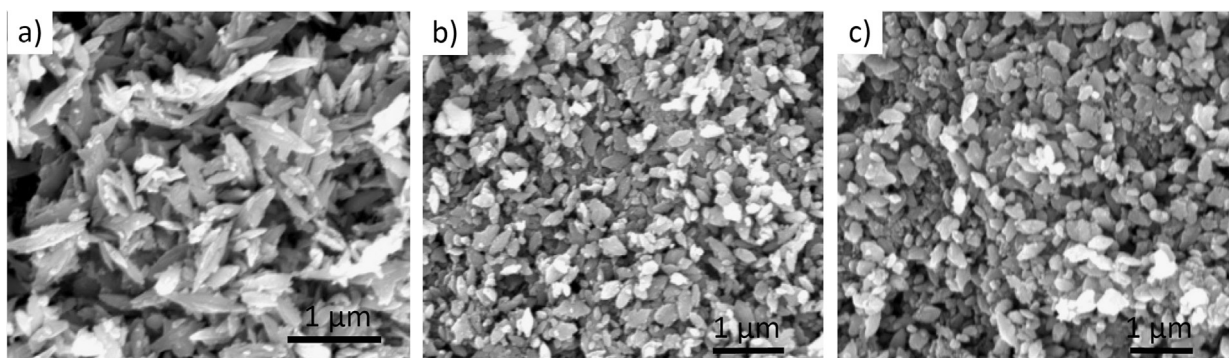


Fig. 2. SEM images of CuO nanostructure samples: (a) M1, (b) M2 and (c) M3.

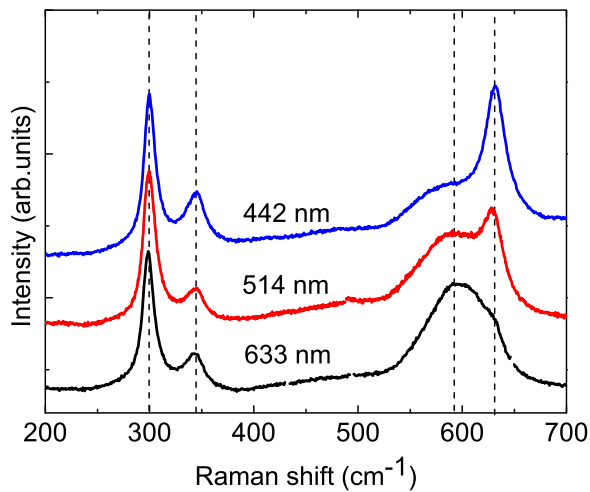


Fig. 3. Raman spectra of sample M3 taken with different excitation wavelengths: 633 nm, 514 nm, 442 nm.

[10]. Hence, the broad Raman feature as observed in this case may come from defects on the surface of the nanostructures or from unintended phases such as  $\text{Cu}_2\text{O}$  [11] or  $\text{Cu}(\text{OH})_2$  [12].

The penetration depth of each laser on a semiconductor sample depends on the absorption coefficient corresponding to the wavelength and can be roughly given by  $1/2\alpha$ , where  $\alpha$  is the absorption coefficient and factor  $1/2$  should be added to the formula as return path of light must be taken into account for back-scattering configuration. As the excitation energy get closer to the bandgap energy of semiconductor, absorption coefficient gets higher and the penetration depth decrease rapidly and hence Raman signal will be collected mostly on the surface of samples.

When changing from red to green and blue laser, of which penetration depth decreases respectively, the intensity of the peak at lower side of  $600\text{ cm}^{-1}$  broad band decreased gradually. Hence if the peak at  $600\text{ cm}^{-1}$  belongs to defect, the intensity of this peak should increase as normally defects are distributed on the surface of nanoparticles. In fact, the intensity of this peak decreased as observed in the Raman spectra taken with different excitation wavelength, we therefore believe that this peak come from unintended phases rather than from defects of the nano-product. The reason for the enhancement of Raman intensity of this peak, which was assigned as  $\text{Cu}_2\text{O}$  maybe because  $632.8\text{ nm}$  laser ( $1.95\text{ eV}$ ) match better to the bandgap of  $\text{Cu}_2\text{O}$  ( $2.17\text{ eV}$ ) [13] than other wavelengths used in this paper. Another explanation is the nanoproductions have core/shell structures of the form  $\text{Cu}_2\text{O}/\text{CuO}$ , that make the Raman signal of the inner core of  $\text{Cu}_2\text{O}$  could be detected when using red laser of higher penetration depth. Additional measurements are necessary to clarify the origin in the dependence of Raman intensity on excitation wavelengths.

Energy dispersive spectroscopy showed that the ratio of oxygen to copper atoms is slightly less than 1 or in other words, the samples are rich in copper and slightly oxygen deficient. This result is in agreement with our explanation for the formation of  $\text{Cu}_2\text{O}$  in the samples. Therefore, post annealing is necessary to convert  $\text{Cu}_2\text{O}$  phase into pure  $\text{CuO}$ . The post annealing was done by shining a laser beam of high density on the sample and the phase transition was observed – *in situ* by Raman spectra. The main advantage that laser annealing offers over the conventional heating is selective heating of the sample i.e. one can heat the sample without heating the substrate as laser beam is very spatially defined so that it helps to control well the desired heating area. Further more, by choosing the correct wavelength of the laser beam, heating process can be controlled through the depth of the samples base on the dependence of penetration depth on

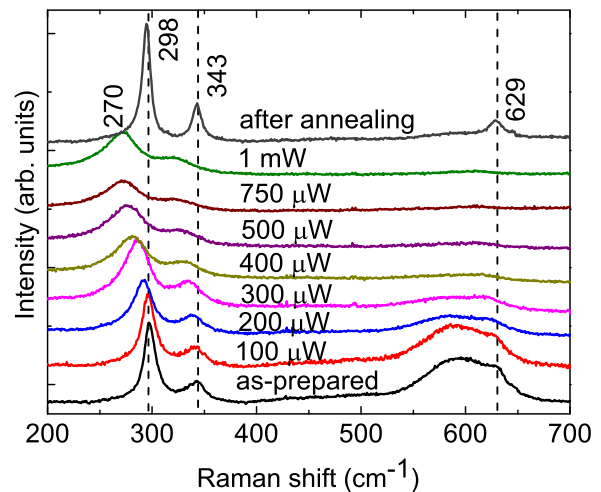


Fig. 4. In situ Raman observation of sample M3 under laser treatment at different laser power.

absorption coefficient as presented above. In general, short wavelength photons (near the band gap of semiconductor) will be absorbed mostly near the surface of material and could generate more heat in the shining area. These advantages help to minimize the waste energy for the annealing process and hence the annealing process can be done in several minutes as in our case instead of hours in normal heating process.

Fig. 4 shows the Raman spectra of the  $\text{CuO}$  nanostructure (sample M3) under illumination of  $633\text{ nm}$  laser of different laser density. As can be seen in the figure, the phase transition could be observed clearly when increasing the density of the shining laser beam. Peaks of  $\text{Cu}_2\text{O}$  gradually disappear under higher illumination power. At the same time, the  $A_1$  peak of  $\text{CuO}$  broadens and shifts to low wave number, which could be understood as the effect of heating. When being heated, the lattice expands and the force constant should decrease, the vibrating frequency will be red shifted.

One more thing to note here is that a quite low power of several hundreds of microwatts could results in peaks shifts due to heating effect, it is perhaps some of the reported applications of Raman studies of  $\text{CuO}$  nanostructures seemed to neglect the possible effect of heating, which becomes more significant under confocal measurement where laser beam is localized in a small region and heat dissipation is not enough due to the isolation of nanostructures.

The oxidation kinetics of  $\text{Cu}_2\text{O}$  could be described by several laws such as parabolic law [14], cubic law [15] or most recently by the logarithmic law suggested by Zhu et al. [16]. The logarithmic oxidation rate law results from grain-boundary diffusion in the oxide layers. According to Zhu et al., the activation energy for  $\text{Cu}_2\text{O}$  oxidation is relatively high in the lower-temperature range ( $600\text{--}800\text{ }^\circ\text{C}$ ), but becomes very small or even negative at higher temperatures ( $800\text{--}1050\text{ }^\circ\text{C}$ ), which is more favorable for the oxidation of  $\text{Cu}_2\text{O}$  into  $\text{CuO}$ . The very small or negative activation energies in the higher-temperature range can be attributed to the very small thermodynamic driving force and the fast lateral growth of  $\text{CuO}$  grains related to a sintering effect. Such high temperatures, which is required to activate the oxidation of  $\text{Cu}_2\text{O}$ , could be realized by illuminating the sample with a high density beam of laser. In this case, the energy of laser beam at power of  $0.3\text{ mW}$  is enough to activate the reaction of transform  $\text{Cu}_2\text{O}$  into  $\text{CuO}$  and higher the power results in higher the oxidation rate.

At power density of  $500\text{ }\mu\text{W}$ ,  $\text{Cu}_2\text{O}$  or  $\text{Cu}(\text{OH})_2$  phase was totally removed from the sample as can be seen by comparing the Raman spectra of the sample before and after annealing which were

measured at the same condition. After annealing, the broad peak at  $600\text{ cm}^{-1}$  were replaced by the peak  $B_{2g}$  of CuO and all Raman peak of CuO become more intense and sharper, which implies that the crystallinity of the samples was improved greatly after heat treatment.

#### 4. Conclusion

In conclusion, we had successfully synthesized CuO nanoparticles via a simple process using microwave irradiation. By using PVP as surfactant, size of nanostructures could be reduced from around  $1\text{ }\mu\text{m}$  when no surfactant is used, to  $100\text{ nm}$  with narrow size distribution. Both Xray diffraction pattern and Raman spectroscopy confirmed the high crystal quality of the product. Phonon confinement effect was not observed in Raman spectra. Instead, there is a small amount of undesired phases such as  $\text{Cu}_2\text{O}$ ,  $\text{Cu}(\text{OH})_2$  in the product, which may exist in form of  $\text{Cu}_2\text{O}/\text{CuO}$  core/shell structure as suggested by Raman spectra with different excitation wavelength. Rapid thermal treatment by laser seems to be a good way to convert the remaining unintended phases into CuO to give nanoparticle of pure phase and high crystallinity.

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