**ORIGINAL ARTICLE** 



# Estimating heavy metals absorption efficiency in an aqueous solution using nanotube-type halloysite from weathered pegmatites and a novel Harris hawks optimization-based multiple layers perceptron neural network

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Received: 24 February 2021 / Accepted: 18 June 2021 © The Author(s), under exclusive licence to Springer-Verlag London Ltd., part of Springer Nature 2021

#### Abstract

In this study, nanotube-type halloysites from weathered pegmatites were investigated to absorb  $Pb^{2+}$  in an aqueous solution. Also, a novel hybrid intelligent model based on the multiple layers perceptron (MLP) neural network and the Harris hawks optimization (HHO) algorithm (i.e., HHO-MLP neural network) was proposed for estimating the absorption of  $Pb^{2+}$  from an aqueous solution using this novel material. XRD, SEM–EDS, and TEM analysis revealed the existence of overlapping tubular halloysites in the studied sample, similar to the results of previous studies. Various conditions of contact time, solution pH, the adsorbent weight, and  $Pb^{2+}$  initial concentration were considered and evaluated using batch adsorption experiments with a total of 53 cases. Subsequently, an HHO-MLP neural network was developed and applied to predict  $Pb^{2+}$  absorption efficiency in water by the nanotube-type halloysite from weathered pegmatites. A traditional MLP neural network model (without optimized by the HHO algorithm) was also investigated to predict and compare with that of the proposed HHO-MLP neural network model. The experimental results indicated that the nanotube-type halloysite from weathered pegmatites is a potential material used in processing water and removing heavy metals, i.e.,  $Pb^{2+}$ , with a promising development. Furthermore, the obtained results of the proposed HHO-MLP neural network model showed that this model is a robust intelligent model for estimating the efficiency of the Pb<sup>2+</sup> absorption in water using nanotube-type halloysite from weathered pegmatites (i.e., MSE=1.647; RMSE=1.283;  $R^2=0.931$ ). It can be applied to increase the Pb<sup>2+</sup> absorption efficiency to eliminate Pb<sup>2+</sup> in an aqueous solution.

Keywords Water · Nanotube-type halloysite · Heavy metals · Absorption · Artificial intelligence · Weathered pegmatites

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#### 1 Introduction

Over the last few decades, environmental contamination by heavy metals is considered the most dangerous effect among the numerous environmental pollutants, such as copper (Cu), cadmium (Cd), nickel (Ni), chromium (Cr), arsenic (As), thulium (TI), mercury (Hg), dysprosium (Dy), lead (Pb), to name a few, are increased on a global scale due to rapid industrialization [1, 2]. They are considered the most adverse elements for human health and aquatic ecosystems [3–7]. In developing countries, these heavy metals are discharged to the environment from various industrial activities, such as mining, paints and batteries, smelting, tanning, to name a few. They persist in the soil and water environments for a very long time of their non-biodegradable nature [8, 9]. Then, they follow drinking water and the food chain to go to the human body.

Understanding the adverse effects of heavy metals, many researchers studied the absorption or removing heavy metals in water, wastewater, and soils. Of these environments, water is considered an essential objective because variance accounted for only 2.5% of the earth's freshwater [10, 11]. It is an indispensable requirement for the human body every day. To adsorb heavy metals from water, many biochar systems and materials have been proposed and applied. For instance, graphene oxide and its composites were studied and proposed as novel adsorbents to remove various heavy metals, i.e., Cd<sup>2+</sup>, Cu<sup>2+</sup>, and Ni<sup>2+</sup> [12]. Many graphene oxide-based materials were also used to remove heavy metals in water [13]. In another study, Jiang et al. [14] proposed a novel bio-adsorbent for heavy metals' absorption, namely polyacrylamide oxide hydrogel grafted sodium alginate. Accordingly, Pb<sup>2+</sup> and Cu<sup>2+</sup> were removed, and more than 60% of absorption capacity was confirmed after five cycles. Another type of modified graphene oxide was also applied for eliminating  $Pb^{2+}$  and Cu<sup>2+</sup> based on thiosemicarbazide nanocomposite [15]. Zhu et al. [16] evaluated and reviewed the feasibility, preparation, and mechanism of electrospun nanofibrous membranes (ELM) in removing heavy metals by using another material. Their review showed that ELM is a potential heavy metals-absorbing material in water. In another work, thiol-functionalized cellulose nanofiber membranes were also proposed by Choi et al. [17] for the absorption of  $Cu^{2+}$ ,  $Cd^{2+}$ , and  $Pb^{2+}$  with a promising result. Also, many materials are used to adsorb heavy metals in water, and they can be referred to in literature [18-24].

Many researchers applied state-of-the-art techniques for estimating the heavy metals absorption performance of different materials by alternative approaches. Of those, artificial intelligence (AI) techniques are taken into account as potential solutions not only in water treatment, but also in many other engineering problems [25–29]. In this regard, Singh et al. [30] applied the radial basis function (RBF) and multilayer perceptron (MLP) neural networks, support vector machine (SVM), and gene expression programming (GEP) to predict the adsorptive removal of chlorophenol  $(CP^{2+})$ . These models' outstanding performances were interpreted in their study, and MLPN and RBFN models were evaluated better than those of the other models. Fawzy et al. [31] also developed an ANN (artificial neural network) model for estimating the Cd<sup>2+</sup> removal efficiency. A high fit was demonstrated in their study, with an  $R^2$  of 0.923. Dolatabadi et al. [32] utilized an ANN and adaptive neuro-fuzzy inference system (ANFIS) model to predict heavy metals' removal process in aqueous using sawdust. Their results revealed that these models are promising simulation techniques for heavy metal removal processes from an aqueous solution. Besides, a critical review of different machine learning algorithms, such as ANN, genetic algorithm (GA), and particle swarm optimization (PSO), was employed by Fan et al. [33] in terms of removal processes modeling of heavy metals. Their conclusion indicated that the GA-ANN and PSO-ANN models could be successfully applied to model heavy metals' removal processes with satisfactory accuracy. By a similar method, Lu et al. [34] built ANN and SVM models to simulate the concentrations of heavy metals with a promising result. They claimed that the SVM and ANN models could simulate quickly particulate heavy metal concentrations. Given the improvement in the models' performance, Rahnama et al. [35] developed several RBFN and ANFIS-based models for predicting the sodium absorption rate of an aqueous solution, including ANFIS-GP (grid partitioning), ANFIS-SC (subtractive clustering), and ANFIS-FCM (fuzzy c-means clustering). Finally, the RBFN model was demonstrated as a proper model for sodium absorption prediction. Interesting work was also mentioned in the publication of El Hanandeh et al. [36] when they used ANN and multi-input multioutput (MIMO) models to predict the absorption capacity of heavy metals onto biochar with a promising result (i.e.,  $R^2 = 0.99$ ). The As<sup>2+</sup> was also removed from water by Rodríguez-Romero et al. [37] using pyrolysis and ZnCl<sub>2</sub> activation. Subsequently, they modeled the absorption kinetics and isotherms results by an ANN model. Similar studies can be referred to in literature [38–46].

Based on the authors' best review, it can be seen that many materials and artificial intelligence techniques have been applied and proposed for heavy metals removal, as well as predicting the heavy metals absorption efficiency of various materials under different conditions. As an innovative approach in the present work, we investigated the feasibility of nanotube-type halloysite from weathered pegmatites in heavy metals' absorption. Herein, Pb<sup>2+</sup> in an aqueous solution was selected as a case study since its adverse health effects were warned by the World Health Organization (WHO) [47, 48], and nanotube-type halloysite weathered pegmatites was considered to remove Pb<sup>2+</sup> in an aqueous solution. It is worth mentioning that nanotube-type halloysite from weathered pegmatites has not been investigated and used to absorb heavy metals. Next, a novel intelligent hybrid model was proposed to predict nanotube-type halloysite absorption efficiency from weathered pegmatites based on the MLP neural network and the Harris hawks optimization (HHO) algorithm, called HHO-MLP neural network model. It is worth noting that the HHO-MLP neural network model has not been developed to predict heavy metals' absorption in water. Finally, the Pb<sup>2+</sup> absorption efficiency of the material (i.e., nanotube-type halloysite in weathered pegmatites) in an aqueous solution was thoroughly evaluated through experimental results, and the performance of the proposed HHO-MLP neural network model in predicting the Pb<sup>2+</sup> absorption efficiency was comprehensively assessed.

# 2 General geological setting of the Thach Khoan area

Thach Khoan area is located in Phu Tho province, about 85 km northwest of Hanoi's capital. The metamorphic Thach Khoan formation of the Proterozoic age (PR3-E1tk) occupied most of the area, followed by sedimentary rocks of the early Devonian Ban Nguon Formation (D<sub>1</sub>bn) and the Quaternary. Magma blocks related to the Late Paleozoic Tan Phuong granite complex scattered in the area. The major components of the igneous rocks are grey-white to grey-grey gilt granite, with banded structures. The mineral composition is mainly feldspar (45–75%), quartz (25–30%), and biotite (5-17%). There are many pegmatite bodies of



Fig. 1 Geological map of Thach Khoan area

the Tan Phuong complex in the area, with several hundred up to thousands of meters in length and tens to hundreds of meters wide. These bodies strike N60° to 80°W and have a dip of  $50^{\circ}$ -80° to the southwest (Fig. 1). The pegmatite bodies are weathered, and the weathering profile is up to 45–50 m. Tabular halloysites were identified in this weathered zone [49, 50].

## 3 Characterization of nanotube-type halloysite in weathered pegmatites

The sample was collected from the Lang Dong mineral processing plant in the Thach Khoan area, Phu Tho province, Vietnam. The sample was then well-mixed and separated to the particle size of  $< 32 \mu$ m by the wet sieving method. The separated sample ( $< 32 \mu$ m) was dried at 60 °C and used for subsequent analysis. Analytical methods used to determine the existence of tubular halloysites included X-ray diffraction analysis (XRD), scanning electron microscopy (SEM) with energy-dispersive X-ray spectroscopy (EDS), and transmission electron microscopy (TEM). The results are shown in Fig. 2.

XRD analysis result shows that the kaolin minerals are mainly minerals in the sample (Fig. 2A). Figure 2B presents the sample's SEM image with kaolin minerals in rod-shaped shapes overlapping to a matrix. The EDS result for the mineral also indicates the presence of aluminum (Al), silicon (Si), and oxygen (O) elements, corresponding to the general chemical formula of the kaolin group  $(Al_2Si_2O_5(OH)_4 \cdot nH_2O)$  (Fig. 2C). Significantly, the TEM analysis suggests that the rod-shaped kaolin minerals are halloysite minerals with distinct tubular structures (Fig. 2D). Thus, this study's results indicate that tubular halloysite minerals exist in the Thach Khoan sample, consistent with previous researches [49, 50].

# 4 Application of nanotube-type halloysite in removing Pb<sup>2+</sup> and the experimental datasets

The experiments are conducted by adding a quantity of nanotubular halloysite powder to 50 mL of Pb<sup>2+</sup> solution. The influence of different physicochemical parameters on the absorption process is examined. The initial concentrations of Pb<sup>2+</sup> are prepared in the range of 20–80 mg/L. The contact time is varied from 10 to 120 min. The solutions' pH is adjusted in a range of about 3.00–6.8, and the dose of nanotubular halloysite powder changed from 0.3 to 0.9 g. The mixture is then shaken continuously at 100 rpm using a mechanical shaker at room temperature. After filtration to remove the solid, the remaining concentration of Pb<sup>2+</sup> is determined by using inductively inducing plasma-mass



Fig. 2 XRD pattern (A), SEM image (B), EDS result (C), and TEM image (D) of the sample (O oxygen, Al aluminum, Si silicon, K kaolin).

spectrometric method (ICP-MS). Finally, a total of 53 experimental cases were performed, with each case comprising five factors of the initial concentration of  $Pb^{2+}$  ( $Pb_{initial}$ ), solution pH (pH), the adsorbent weight (AW), contact time (CT), and the  $Pb^{2+}$ concentration after absorption ( $Pb_{output}$ ). The results of the absorption are shown in Fig. 3, and the details and characteristics of the dataset used are illustrated in Fig. 4.

From the visualization of the absorption dataset in Fig. 4, it can be seen that  $Pb_{initial}$ , pH, AW, and CT are potential input variables for predicting  $Pb_{output}$  since their correlation characteristics are very low. It should be fitted



Fig. 4 Details of the characteristics and correlation of the absorption dataset

with a non-linear regression model, such as MLP neural network.

# 5 Background of MLP neural networks and HHO algorithm

### 5.1 MLP neural networks

MLP neural networks are well known as a famous ANN structure, and it is a supervised learning algorithm aiming to train the ANN models [51, 52]. Like ANN, perceptrons are divided into many groups, and each group corresponds to a layer. At least three layers are included in an MLP neural network (i.e., input, hidden, and output layers) (Fig. 5). For more complicated MLP neural networks, two or more hidden layers are included. Hidden layers are taken into account as the dedicated computational engine of the MLP neural networks. MLP neural network's most advantages can effectively solve many nonlinear problems with promising results [53]. However, MLP neural network has some disadvantages with multiple hidden layers, such as a non-convex loss function with a local minimum, a requirement of tuning hidden layers, neurons, and iterations. Finally, it is sensitive to feature scaling [54]. It is a fact that an MLP neural network consists of one input layer, one or more hidden layers, and one output layer. The MLP neural networks with multiple hidden layers are more complex, increasing the computational cost. In addition, complex MLP structures can face the overfitting problem. These disadvantages can lead to different validation accuracies or decrease MLP neural networks [55, 56]. In the MLP neural network, weights, biases, and activation functions are also crucial elements. Weights present the relationship between neurons (nodes), whereas biases are the threshold of the network. They are combined with increasing the performance of the model. Also, activation functions are often nonlinear functions used for expanding the prediction capable of neural networks. In other words, activation functions help the model learn about potentially complex nonlinear relationships in the data.

MLP neural networks were considered the foundation of deep learning during the past years, and they have been widely applied in many areas [57–62]. It has been successfully developed as a standalone model or optimized by many optimization algorithms to improve modeling accuracy. In this study, MLP neural network was selected to estimate and evaluate the Pb<sup>2+</sup> absorption efficiency on nanotube-type halloysite in weathered pegmatites. The HHO algorithm was utilized to optimize the MLP, aiming to get an improvement of the MLP model in terms of the Pb<sup>2+</sup> absorption efficiency estimation.



Fig. 5 Architecture of two-layer MLP neural network



Fig. 6 Behaviors and strategies of Harris hawks for hunting the prey

#### 5.2 HHO algorithm

HHO algorithm is a nature-based algorithm for optimization problems proposed by Heidari et al. [63]. It is inspired by the chasing style and cooperative behaviors of Harris hawks to surprise pounce a prey. These behaviors are divided into two phases: (1) exploration and (2) exploitation (Fig. 6).

In the first phase (i.e., exploration), Harris hawks perch on random positions to explore the prey using bright eyes as an outstanding advantage. Subsequently, they attack the prey surprise in the exploitation phase and apply several strategies to prevent the prey's escape, such as soft besiege and hard besiege (Fig. 6). Further details and pseudo-code of the algorithm can be referred to in literature [52–66].

Inspired by the above behaviors of Harris hawks, Heidari et al. [63] developed and proposed the HHO algorithm for optimization problems, and it was quickly applied to many real-life problems with promising results [65, 67–74]. In this study, the HHO algorithm is applied to optimize the MLP neural network for estimating and evaluating the Pb<sup>2+</sup> absorption efficiency on nanotube-type halloysite in weathered pegmatites, and the framework of this model is proposed in the next section.

## 6 Proposing the flowchart of the HHO-MLP neural network model

In the present work, a material, namely nanotube-type halloysite from weathered pegmatites, was investigated and selected to adsorb Pb<sup>2+</sup> in an aqueous solution. Afterward, a novel intelligent hybrid model will be developed based on MLP neural network and HHO algorithm (i.e., HHO-MLP neural network) to evaluate and estimate the Pb<sup>2+</sup> absorption efficiency of the material used. To this end, an MLP neural network will be developed at the first step with the initial weights. The HHO algorithm will then optimize this network through the optimization of the initial weights. To evaluate the obtained solutions of the HHO algorithm in optimizing the MLP neural network, mean-squared-error (MSE) is used as the fitness function, and the performance of the proposed HHO-MLP neural network model then will be verified through MSE values. The lowest value of MSE corresponds to the best HHO-MLP neural network model to estimate the Pb<sup>2+</sup> absorption efficiency. The flowchart of the proposed HHO-MLP neural network is illustrated in Fig. 7.



Fig. 7 Flowchart of the HHO-MLP neural network for estimating the Pb<sup>2+</sup> absorption efficiency on nanotube-type halloysite

# 7 Development of the novel HHO-MLP neural network model

As described above, the primary objectives of this study are the material for  $Pb^{2+}$  absorption in an aqueous solution (i.e., nanotube-type halloysite in weathered pegmatites) and the development of the novel intelligent model HHO-MLP neural network for estimating the  $Pb^{2+}$  absorption efficiency of the material used. To this end, the proposed flowchart in Fig. 6 was applied.

Given the quality improvement of the MLP neural network model, architecture optimization of the MLP neural network model is necessary before developing the initial MLP neural network model for estimating the Pb<sup>2+</sup> absorption efficiency on the nanotube-type halloysite in weathered pegmatites. The disadvantages of the MLP neural network were considered to prevent the reduction of the model's performance, as presented in Sect. 5.1. Also, the MinMax scaling method was applied to normalize the dataset in the range of 0-1, aiming to avoid overfitting the model. Therefore, a simple MLP neural network model with one hidden layer was selected for this aim. Different nodes varied from 4, 6, 8, 10, 12, 14, 16, 18, 20 to determine the optimum configuration of the MLP neural network. Finally, a simple MLP neural network with a hidden layer and 12 hidden nodes were defined to aim for Pb<sup>2+</sup> absorption efficiency estimation (Fig. 8). It is worth mentioning that the backpropagation algorithm was applied during training the MLP neural network model, and the ReLU activation function was used to process the data in the hidden layer.

Once the architecture of the MLP neural network was well-designed, the proposed flowchart in Fig. 7 was applied to develop the HHO-MLP neural network model. Accordingly, the HHO's parameters were set up first, as follow:

- (i) The number of populations: 10, 20, 30, 40, 50, 60, 70, 80, 90, 100
- (ii) Iterations: 1000
- (iii) O b j e c t i v e f u n c t i o n :  $MSE = \frac{1}{n_{Pb(II)}} \sum_{i=1}^{n_{Pb(II)}} (y_{Pb(II)} - \hat{y}_{Pb(II)})^2$

Next, the HHO algorithm was performed to optimize the weights of the developed MLP neural network model through MSE values (Fig. 9). Finally, the optimal HHO-MLP neural network model was defined with an MSE of 1.873.

## 8 Results and discussion

As the innovations of this work, (1) nanotube-type halloysite in weathered pegmatites was used as the material to adsorb  $Pb^{2+}$  in an aqueous solution; and (2) the novel HHO-MLP neural network model was developed and proposed to estimate the  $Pb^{2+}$  absorption efficiency on nanotube-type halloysite in weathered pegmatites. Therefore, this section focused on evaluating the  $Pb^{2+}$  absorption efficiency of the



Fig. 8 The designed architecture of the MLP neural network for estimating the Pb<sup>2+</sup> absorption efficiency in this study



#### Performance of the HHO-MLP neural network model

Fig. 9 The HHO-MLP neural network optimization model for predicting Pb<sup>2+</sup> absorption efficiency

nanotube-type halloysite in weathered pegmatites and the proposed performance HHO-MLP neural network model.

Based on the experimental results, as shown in Fig. 3, it is unquestionable that the nanotube-type halloysite in weathered pegmatites is a robust material for the absorption of Pb<sup>2+</sup>. The Pb<sup>2+</sup> concentration was removed significantly after absorption by the nanotube-type halloysite in weathered pegmatites. Nevertheless, the absorption efficiency of different experiments is not the same, as shown in experiments No. 25 to No. 46. Although the initial  $Pb^{2+}$ concentration of these experiments is the same; however, the  $Pb^{2+}$  concentration after absorption is not the same. The main reason for these results is the different conditions of pH, adsorbent weight, and contact time. In other words, the absorption efficiency of Pb<sup>2+</sup> is not similar with different input conditions. Therefore, a novel intelligent model with high accuracy of the absorption efficiency prediction is a good candidate and a perfect solution to adjust the input conditions to eliminate Pb<sup>2+</sup> from water by the nanotubetype halloysite in weathered pegmatites.

Herein, the HHO-MLP neural network model was developed, and after the nanotube-type halloysite in weathered pegmatites was well-evaluated in terms of the absorption of  $Pb^{2+}$  in water, the performance of the proposed HHO-MLP neural network in estimating  $Pb^{2+}$  absorption efficiency on nanotube-type halloysite in weathered pegmatites was taken into account through three performance metrics, such as MSE, RMSE, and  $R^2$ . The proposed HHO-MLP neural network model was also compared with that of the MLP neural network model (without optimization) to demonstrate the proposed model's enhanced performance in estimating  $Pb^{2+}$  absorption efficiency nanotube-type halloysite in weathered pegmatites. Table 1 shows the MLP neural network's performance without and with the optimization of the HHO algorithm.

As shown in Table 1, the proposed HHO-MLP neural network provided an outstanding performance than those of the MLP neural network without optimizing by the HHO algorithm. Remarkable, the HHO-MLP's performances are excellent on both the training and testing dataset. Compared with that of the basic model (i.e., MLP neural network model without optimization), all three performance metrics of the proposed HHO-MLP neural network are better on the training and testing datasets. In other words, the accuracy of the

Table 1Performance of theintelligent models for estimatingthe Pb<sup>2+</sup> absorption efficiencyon nanotube-type halloysite inweathered pegmatites

Predictive model	Performances on train			Performances on test		
	MSE	RMSE	$R^2$	MSE	RMSE	$R^2$
MLP	1.873	1.368	0.957	3.612	1.901	0.848
HHO-MLP	1.079	1.039	0.975	1.647	1.283	0.931



Fig. 10  $Pb^{2+}$  absorption efficiency (measured versus predicted) on the proposed HHO-MLP neural network and MLP neural network (without optimization)

MLP neural network was significantly improved by the HHO algorithm, and it was increased from 9 to 10%. Figure 10 also indicated that the proposed HHO-MLP neural network model provided higher regression and convergence capabilities and better-explained relationships between variables. Notably, the proposed HHO-MLP neural network model's regression and convergence capabilities on the testing dataset are superior (i.e.,  $R^2 = 0.931$ ) to those of the MLP neural network model without optimization (i.e.,  $R^2 = 0.848$ ).

To further assess the predictive models in estimating Pb<sup>2+</sup> absorption efficiency on nanotube-type halloysite in weathered pegmatites, a Taylor diagram was established



Fig. 11 Models' evaluation through the Taylor diagram

based on the actual values, standard deviation, correlation, and different MSE (Fig. 11). This diagram will explain how differences between the predictive models and the actual model. Indeed, we can see that the HHO-MLP neural network model's position on the diagram is closer to the actual model than those of the MLP neural network model. Also, the standard deviation of the proposed HHO-MLP neural network model is too dissimilar to the actual model's standard deviation value. These findings indicated that the proposed HHO-MLP neural network model is a reliable, intelligent model for estimating Pb<sup>2+</sup> absorption efficiency on nanotube-type halloysite in weathered pegmatites, and the HHO algorithm significantly improved its reliability.

## 9 Validation of the models

To validate the proposed model in practice, 12 experiments were performed, and their parameters were also used as the inputs for the developed intelligent models. The predicted results were then compared with the experimental results to demonstrate the accuracy of the predictive models, as listed in Table 2.

Based on the experimental and predicted results in Table 2, the predicted values by the proposed HHO-MLP neural network model are very close to the experimental results. In contrast, the MLP neural network without optimization provided the predicted values with higher differences. Taking a look at Table 2 shows that all the 12 predicted values of the proposed HHO-MLP neural network model are better and more accurate than those of the predicted values given by the MLP neural network model. A regression graph in Fig. 12 interpreted the statistical relationship between actual and predicted individual models' values on the validation dataset. Accordingly, it explains how far the predicted values and actual values. The results in Fig. 12 showed that the predicted values by the MLP neural network are more different than the predicted values of the proposed HHO-MLP neural network model. Furthermore, evaluation on the three datasets: training, testing, and validation, the performance of the proposed HHO-MLP neural network model is highly stable, and the MLP neural network model provided a slightly lower stable between the training phase and testing, validating stages.

Initial con- centration	рН	Volume	Reaction time	Conc. after absorption	Predicted by HHO-MLP	Predicted by MLP
80	5.13	0.8	50	18.278	16.617	21.613
80	5.39	0.7	25	20.534	18.739	25.954
50	5.50	0.5	55	6.757	9.181	8.493
45	5.46	0.7	40	4.252	6.029	7.792
30	5.06	0.5	80	9.992	9.473	8.800
40	4.31	0.6	95	7.062	8.525	7.424
80	6.13	0.6	100	6.702	8.992	3.442
40	4.83	0.3	35	20.029	19.305	17.526
35	5.15	0.6	45	5.961	7.459	6.933
60	6.00	0.4	80	7.69	8.929	9.551
35	6.02	0.3	95	7.327	6.752	12.216
55	5.08	0.5	95	6.106	7.840	8.556

Table 2	Validation experiments
and pred	licted values by the
develop	ed models



Fig. 12 Validation of the proposed HHO-MLP neural network and MLP neural network (without optimization) for estimating  $Pb^{2+}$  absorption efficiency

# 10 Conclusion and remarks

Nanotube-type halloysite in weathered pegmatites is a material applied to absorb PB<sup>2+</sup> in an aqueous solution with high efficiency. The experimental results showed that nanotube-type halloysite in weathered pegmatites could remove most Pb<sup>2+</sup> in water. However, absorption performance is highly dependent on the pH, the volume of material, and reaction time. Therefore, this study developed and proposed a novel intelligent hybrid model, i.e., HHO-MLP neural network, for estimating Pb<sup>2+</sup> absorption efficiency on nanotube-type hallovsite in weathered pegmatites. The obtained results showed that the proposed HHO-MLP neural network model could estimate Pb2+ absorption efficiency in the water with high accuracy based on the influential parameters. Thereby, the influential parameters can be adjusted to remove Pb<sup>2+</sup> from the aqueous solution completely using the proposed HHO-MLP neural network model.

The combination of nanotube-type halloysite in weathered pegmatites and the proposed HHO-MLP neural network to absorb  $PB^{2+}$  in water can be taken into account as a robust and perfect system for water treatment plants. Whereas the nanotube-type halloysite in weathered pegmatites with robust  $Pb^{2+}$  absorption capacity, the proposed HHO-MLP neural network can accurately predict the concentration of  $PB^{2+}$  after absorption by the nanotube-type halloysite in weathered pegmatites.

Although the obtained results were positive and the proposed HHO-MLP model can estimate Pb<sup>2+</sup> absorption

efficiency in an aqueous solution using nanotube-type halloysite from weathered pegmatites with a promising result; however, there are many other heavy metals that need to be eliminated from an aqueous solution. Therefore, this study should be extended in the future to study the other heavy metals' absorption in an aqueous solution and the feasibility of nanotube-type halloysite from weathered pegmatites in the absorption of those heavy metals. In addition, a more extensive database is appropriate to understand further the characteristics of the absorbent used and heavy metals in an aqueous solution.

Acknowledgements This research was financially supported by the Vietnam National Foundation for Science and Technology Development (NAFOSTED), under Grant number 105.99-2017.317.

#### Declarations

**Conflict of interest** The authors declare that they do not have any conflicts in this paper.

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